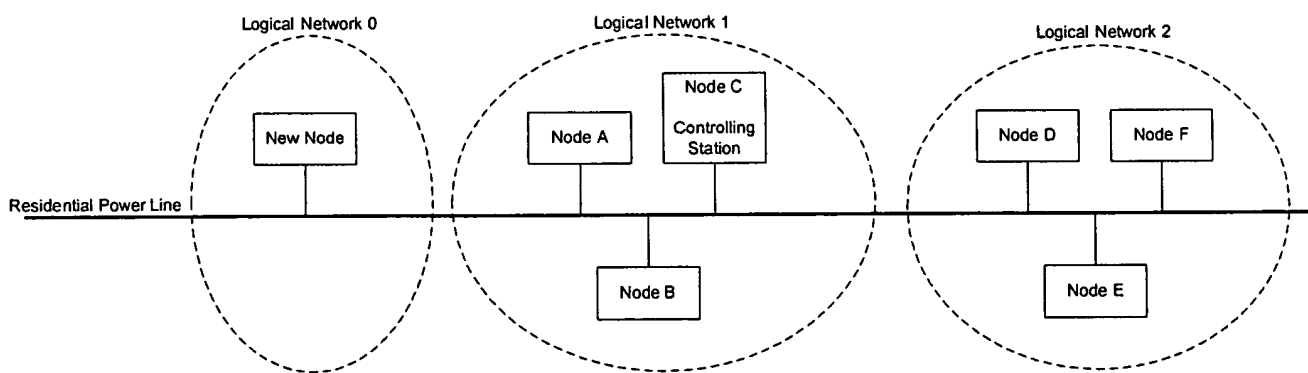


**Figure 1. Network of PLC devices**



**Figure 2. Logical Network Structure with New PLC device**